Handbook of Molded Part Shrinkage and Warpage



Jerry M. Fischer



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Hussin A.Rothana

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Handbook of Molded Part Shrinkage and Warpage Jerry Fischer, 2012-12-31 How easy life would be if only moldings were the same size and shape as the mold But they never are as molders toolmakers designers and end users know only too well Shrinkage means that the size is always different warpage often changes the shape too The effects are worse for some plastics than others Why is that What can you do about it The Handbook of Molded Part Shrinkage and Warpage is the first and only book to deal specifically with this fundamental problem Jerry Fischer's Handbook explains in plain terms why moldings shrink and warp shows how additives and reinforcements change the picture sets out the effect of molding process conditions and explains why you never can have a single correct shrinkage value It goes on to demonstrate how to alleviate the problem through careful design of the molded part and the mold and by proper material selection It also examines computer aided methods of forecasting shrinkage and warpage And most important of all the Handbook gives you the data you need to work with Authoritative and rooted in extensive industrial experience the expert guidance contained in this handbook offers practical understanding to novices and new insights to readers already skilled in the art of injection molding and mold making Contains the answers to common problems and detailed advice on how to control mold and post mold shrinkage and warpage Case Studies illustrate and enrich the text Data tables provide the empirical data that is essential for Handbook of Molded Part Shrinkage and Warpage Jerry M. Fischer, 2003 The handbook success but hard to come by explains in plain terms why moldings shrink and warp shows how additives and reinforcements change the picture sets out the effect of molding process conditions and tells why you never can have a single correct shrinkage value But that s not all The handbook shows how to alleviate the problem by careful design of the molded part and the mold and by proper material selection It also examines computer aided methods of forecasting shrinkage and warpage And most important of all the handbook gives you the data you need to work with This is the most complete collection of shrinkage data ever made and includes an extensive compilation of hard to find multi point information on how processing part design mold design material and post mold treatment affect the part s final dimensions Manufacturers figures for thousands of grades along with an exhaustive search of magazines journals conference papers books web sites and brochures combine to make this a powerful resource A lot depends on a dimensionally correct molding Quality speed to market profit margins for the molder and toolmaker the efficiency of secondary and assembly operations reputation all these are on the line The Mold Shrinkage and Warpage Handbook is the book for people who have to live with shrinkage and warpage It is the only book for people who have to commit themselves Handbook of Molded Part Shrinkage and Warpage Jerry Fischer, 2004-01-14 The handbook explains in plain terms why moldings shrink and warp shows how additives and reinforcements change the picture sets out the effect of molding process conditions and tells why you never can have a single correct shrinkage value But that s not all The handbook shows how to alleviate the problem by careful design of the molded part and the mold and by proper

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