

Butter, Its Commercial Aspects and a Diagnosis of Its Defects

By P. W. BOUSKA, Beatrice Creamery Co., Chicago

AMERICANS consume one billion six hundred million pounds of butter annually. They eat it at the rate of seventeen to nineteen pounds per capita, which in poundage and cost greatly exceeds any other fat. Butter is the most used spread for bread and the most flavor-some fat. Although it has unique dietetic value, the majority of consumers do not select it for this reason, but for the reason that they like its taste. For this reason the grading of quality and the price of butter depend more on flavor than on any other factor.

The first requirement is that taste and smell be clean and free from foreign taint. But this is a negative requirement and to rise above this level butter must have a characteristic pleasing taste called flavor and smell called aroma. These are butterlike in character, very difficult to describe, and the only adequate way to gain a conception of them is to taste and smell a good specimen of fine butter.

We hear much of "I like this, but I don't like that." "Some persons like one thing and others like another." Is, then, butter quality a personal preference without national and international standards? Indeed not. There is a well recognized national and international standard of quality. Good butter in Chicago is also good butter in New York, London, and Berlin. Poor butter is poor butter everywhere. I do not mean that cities and provinces do not have minor preferences and dislikes. They do have them. But if they really want to buy butter they will accept the better quality from any of the countries that have a reputation for making good butter. Butter is an article of international commerce.

The next point of preference for butter is its plasticity, or convenience in handling and spreading at room temperature. This feature is called body by the butter scorer. It should be compact, free from cavities, free from large drops of water, or cozing water. This defect is called leakiness. For sale in tubs the cut surface of butter should not be dry and butterless like cheese, but should sparkle with a few small droplets of moisture about the size of pinheads. When bored with a trier it should cohere in a smooth solid plug without raggedness in the plug or adhesion to the back of the trier. This plug, if not too cold, should have some degree of cohesion and elasticity without being brittle or crumbly. The being or moisture must be clear, not milky.

Practically all the energy and vitamin value of butter is in the fat and the other 20% of non-fat constituents has little energy. In theory, the pure fat would supply all physiological requirements. But butter fat without water would be like bread without water and air cavities, or apples without water. The art of buttermaking has combined the fat, water, and curd in such manner that it best suits the consumer's esthetic sense.

Color is an essential and distinctive character. Butter is the only edible fat in large volume that has a naturally yellow color. The degree of yellow may vary according to feed or season and according to market or buyer's preference. The color must be uniform and free from mottles or streaks. There should be no specks such as curd or foreign matter.

Butter is made with or without salt as the buyer may desire. Salting must be uniform and free from grit. The percentage is as the buyer wants, usually below 3%, and

rarely above. Considerable butter is salted only 1½%. The presence of salt accentuates flavors, especially the bad ones. I think it reduces aroma somewhat.

The package should be uniform and clean.

Keeping quality and hygienic quality are not on the commercial score card. Nevertheless, they are very important and it is dependable keeping quality that elevated butter from the chaos of thirty years ago to the standard article of today sold on the futures market, stored for time of need, or sold on track at the factory. Pasteurization made dependable by mechanical and bacteriological control produced this keeping quality and hygienic safety. Far in advance of other dairy industries, the creamery pioneered and voluntarily adopted pasteurization. Intelligent control of acidity is the other element of keeping quality. The average acidity of satisfactory butter is 0.02% to 0.05% expressed as lactic acid. At acidities around 0.10% or higher the fat is unstable. At acidities below 0.02% the proteins are unstable and they potently rapidly at the neutral point or below.

Although the great majority of consumers choose butter because of its taste appeal, it affords the largest and most palatable supply of vitamin A and contains some vitamin D. It is also the most digestible of all commercial fats.

The manufacture of butter is an art as well as a science. The judging of butter quality is largely an art. Art is therefore very important in diagnosing butter defects. A keen discriminating sense of taste and smell and intuition from familiarity with butter are great helps. The more a chemist is a detective the better he can diagnose causes of butter defects.

Hereunder is a list of butter defects in two groups, one according to taste, and the other according to sight. The approximate relative prevalence of these defects is indicated by order and number, the nearer to the top of the list and the smaller the number, the greater the prevalence.

TASTE AND SMELL

1 Biochemical	20 Milky
2 Neutralizer	21 Musty
3 Greasy	22 Too Salty
4 Sour	23 Yeasty
5 Old Cream	24 Bitter
6 Cherry	25 <i>Ford and Absorbed</i>
7 Fetid	
8 Tallowy	
9 Metallic	
10 Woody	
11 Rancid	26 Union
	27 Oils
	28 Woods
	29 Food

SIGHT AND TOUCH

A. Color		B. Body	
1 Mottles			Grain
2 Streaks			Decayed
3 Too much or too little		1 Dry and Sticky	
4 Mold		2 Loose and Springy	
5 White Specks		3 Lumpy	
6 Green Specks		4 Mealy	
7 Yellow Specks		5 Greasy	
		6 Milky	
		C. Salt	
		1 Excess	
		2 Deficient	

The first consideration in diagnosing a defective flavor is the character of the taste and smell. These often indicate the cause of the bad flavor, or they indicate what farther tests to make. The acid test of butter detects

Flavor Its Chemical Behavioral And Commercial Aspects

Yijin Wang



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Table of Contents Flavor Its Chemical Behavioral And Commercial Aspects

1. Understanding the eBook Flavor Its Chemical Behavioral And Commercial Aspects
 - The Rise of Digital Reading Flavor Its Chemical Behavioral And Commercial Aspects
 - Advantages of eBooks Over Traditional Books
2. Identifying Flavor Its Chemical Behavioral And Commercial Aspects
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Flavor Its Chemical Behavioral And Commercial Aspects
 - User-Friendly Interface

4. Exploring eBook Recommendations from Flavor Its Chemical Behavioral And Commercial Aspects
 - Personalized Recommendations
 - Flavor Its Chemical Behavioral And Commercial Aspects User Reviews and Ratings
 - Flavor Its Chemical Behavioral And Commercial Aspects and Bestseller Lists
5. Accessing Flavor Its Chemical Behavioral And Commercial Aspects Free and Paid eBooks
 - Flavor Its Chemical Behavioral And Commercial Aspects Public Domain eBooks
 - Flavor Its Chemical Behavioral And Commercial Aspects eBook Subscription Services
 - Flavor Its Chemical Behavioral And Commercial Aspects Budget-Friendly Options
6. Navigating Flavor Its Chemical Behavioral And Commercial Aspects eBook Formats
 - ePub, PDF, MOBI, and More
 - Flavor Its Chemical Behavioral And Commercial Aspects Compatibility with Devices
 - Flavor Its Chemical Behavioral And Commercial Aspects Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Flavor Its Chemical Behavioral And Commercial Aspects
 - Highlighting and Note-Taking Flavor Its Chemical Behavioral And Commercial Aspects
 - Interactive Elements Flavor Its Chemical Behavioral And Commercial Aspects
8. Staying Engaged with Flavor Its Chemical Behavioral And Commercial Aspects
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Flavor Its Chemical Behavioral And Commercial Aspects
9. Balancing eBooks and Physical Books Flavor Its Chemical Behavioral And Commercial Aspects
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Flavor Its Chemical Behavioral And Commercial Aspects
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Flavor Its Chemical Behavioral And Commercial Aspects
 - Setting Reading Goals Flavor Its Chemical Behavioral And Commercial Aspects
 - Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Flavor Its Chemical Behavioral And Commercial Aspects
 - Fact-Checking eBook Content of Flavor Its Chemical Behavioral And Commercial Aspects
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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