Revised and Enlarged Second Edition

Engineered Work Weasurement

Karger and Bayha

Engineered Work Measurement 2nd Edition

Sadhu Singh

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discuss economic and financial analysis management information engineering and decision making Two new sections examine safety reliability quality operations research queuing logistics and scheduling The book provides an updated collation of the body of knowledge of industrial and systems engineering The handbook has been substantively expanded from the 36 seminal chapters in the first edition to 56 landmark chapters in the second edition In addition to the 20 new chapters 11 of the chapters in the first edition have been updated with new materials Filling the gap that exists between the traditional and modern practice of industrial and systems engineering the handbook provides a one stop resource for Product Design for Manufacture and Assembly, Second Edition, Revised and teaching research and practice **Expanded** Geoffrey Boothroyd, Peter Dewhurst, Winston Anthony Knight, 2002 Containing more than 300 equations and the extensive data necessary to estimate manufacturing and assembly cost during product design benchmarking and should cost analysis this textbook gives students modern and effective tools for analysing injection moulding sheet metalworking die casting powder metal processing costs sand and investment casting and hot forging It includes discussions of the influence of the application of design for manufacture and assembly material selection and economic ranking of processes the effect of reduced assembly difficulties on product quality the links between computer aided design solid models and design analysis Product Design for Manufacture and Assembly, Third Edition Geoffrey Boothroyd, Peter tools and more Dewhurst, Winston A. Knight, 2010-12-08 Hailed as a groundbreaking and important textbook upon its initial publication the latest iteration of Product Design for Manufacture and Assembly does not rest on those laurels In addition to the expected updating of data in all chapters this third edition has been revised to provide a top notch textbook for university level courses in product design and manufacturing design The authors have added a comprehensive set of problems and student assignments to each chapter making the new edition substantially more useful See what s in the Third Edition Updated case studies on the application of DFMA techniques Extended versions of the classification schemes of the features of products that influence the difficulty of handling and insertion for manual high speed automatic and robot assembly Discussions of changes in the industry such as increased emphasis on the use of surface mount devices New data on basic manufacturing processes Coverage of powder injection molding Recognized as international experts on the re engineering of electro mechanical products the methods and guidelines developed by Boothroyd Dewhurst and Knight have been documented to provide significant savings in the product development process Often attributed with creating a revolution in product design the authors have been working in product design manufacture and assembly for more than 25 years Based on theory yet highly practical their text defines the factors that influence the ease of assembly and manufacture of products for a wide range of the basic processes used in industry It demonstrates how to develop competitive products that are simpler in configuration and easier to manufacture with reduced overall costs **Industrial Engineering and Production** Management Martand T Telsang, For close to 20 years Industrial Engineering and Production Management has been a

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