



Flue Gas Desulfurization system

# Flue Gas Desulfurization

**LM Reder**



## **Flue Gas Desulfurization:**

**The Status of Flue Gas Desulfurization Applications in the United States** United States. Federal Power Commission, 1977      **Proceedings** Franklin A. Ayer, Julian W. Jones, 1978      Sulfur Oxides Control Technology Series , 1980

*Flue Gas Desulfurization and Its Alternatives* Arthur P. Hurter, 1974      **Flue Gas Desulfurization and Industrial Minerals** M. Michael Miller, Deborah A. Kramer, G. Oliver Vagt, 1993 Contains 4 101 references on FGD Flue Gas Desulfurization primarily from 1982 through June 1993 Complements the Flue Gas Desulfurization and Denitrification bibliography published by the U S Dept of Energy in Jan 1985 References were located on the Energy Science and Technology Pollution Abstracts and Environmental Bibliography databases Primarily covers FGD and the use of industrial minerals in the desulfurization process or in by product utilization and disposal Emphasizes post combustion removal of sulfur dioxide through processes such as in duct injection and wet and dry scrubbing      **Flue Gas Desulfurization** United States. Environmental Protection Agency. Emission Standards and Engineering Division, 1973      *Proceedings* , 1976

**Profiles in Flue Gas Desulfurization** Richard R. Lunt, John D. Cunic, 2010-08-27 As the need to control process emissions has increased so have the number of FGD treatment and control strategies The effectiveness of these treatments vary greatly depending the types and levels of the materials as well as the size of the facility Profiles in Flue Gas Desulfurization will help engineers and managers identify the technologies that best fit their plant and or processes It s a quick and easy reference to all tail end SO<sub>2</sub> control processes currently in commercial use or on the brink providing an effective snapshot of where this technology stands in industry today The technologies are divided into waste producing processes where the end product is a clean waste and byproduct processes where the end product has market value Each technology profile includes a schematic depicting its major equipment components and arrangement laid out side by side with descriptive text on how the process works where and how it is currently being utilized its operational requirements advantages and limitations for typical applications and a brief list of principal suppliers      **Flue Gas Desulfurization at Navy Bases, Navy Energy Guidance Study. Phase IV.** A. I. McCone, BECHTEL NATIONAL INC SAN FRANCISCO CA., 1980 The availability costs operating performance of industrial sized flue gas desulfurization FGD systems for coal fired boilers were studied A generic overview analysis showed that conventional soda liquor scrubbing offered lowest costs and highest performance when environmental permits can be obtained for disposal of liquid wastes When wastes must be in solid form the lowest costs are offered by conventional limestone lime and double alkali calcium based throwaway processes Several processes still under development were identified as promising but not yet proven A site specific study identified three industrial sized FGD installations with inherent availabilities in excess of 98% The contract called for consideration and general comparison of lime limestone double alkali sodium carbonate sodium sulfite bisulfite Wellman Lord activated charcoal and other candidate technologies A comparison of approximate levelized life cycle costs is reported for the current

technologies      **Gas Analysis Procedures Applicable to Flue Gas Desulfurization by the Citrate Process** United States. Bureau of Mines,1979      *Dry Scrubbing Technologies for Flue Gas Desulfurization* Barbara Toole-O'Neil,Ohio Coal Development Office,1998-11-30 Dry sulfurization processes offer the significant advantages of low capital and low operating costs when compared to wet desulfurization They hold great potential for the economical reduction of sulfur emissions from power utilities that use high sulfur coal Dry Scrubbing Technologies for Flue Gas Desulfurization represents a body of research that was sponsored by the State of Ohio s Coal Development Office for the development of technologies that use coal in an economic environmentally sound manner One of the project s major goals was the development of dry calcium based sorption processes for removing sulfur dioxide from the combustion gases produced by high sulfur coal Dry Scrubbing Technologies for Flue Gas Desulfurization highlights a number of fundamental research findings that have had a significant and lasting impact in terms of scientific understanding For example the experimental investigation of the upper furnace sulfur capture obtained time resolved kinetic data in less than 100 millisecond time scales for the first time ever thereby revealing the true nature of the ultra fast and overlapping phenomena This was accomplished through the development of a unique entrained flow reactor system The authors also identify a number of important areas for future research including reaction mechanisms sorbent material transport effects modeling and process development Dry Scrubbing Technologies for Flue Gas Desulfurization will appeal to both chemical and environmental engineers who examine different ways touse coal in a more environmentally benign manner It will make an essential reference for air pollution control researchers from coal lime cement and utility industries for government policy makers and environmental regulatory agencies and for those who teach graduate courses in environmental issues pollution control technologies and environmental policy      **Flue Gas Desulfurization by the Modified Citrate Process** R. H. Lien,D. A. Martin,William I. Nissen,1979      **Summary report** Industrial Environmental Research Laboratory (Research Triangle Park, N.C.),1979      *Dry Scrubbing Technologies for Flue Gas Desulfurization* Barbara Toole-O'Neil,Ohio Coal Development Office,2012-12-06 Dry sulfurization processes offer the significant advantages of low capital and low operating costs when compared to wet desulfurization They hold great potential for the economical reduction of sulfur emissions from power utilities that use high sulfur coal Dry Scrubbing Technologies for Flue Gas Desulfurization represents a body of research that was sponsored by the State of Ohio s Coal Development Office for the development of technologies that use coal in an economic environmentally sound manner One of the project s major goals was the development of dry calcium based sorption processes for removing sulfur dioxide from the combustion gases produced by high sulfur coal Dry Scrubbing Technologies for Flue Gas Desulfurization highlights a number of fundamental research findings that have had a significant and lasting impact in terms of scientific understanding For example the experimental investigation of the upper furnace sulfur capture obtained time resolved kinetic data in less than 100 millisecond time scales for the first time ever thereby revealing the true nature of the ultra fast and overlapping phenomena

This was accomplished through the development of a unique entrained flow reactor system. The authors also identify a number of important areas for future research including reaction mechanisms, sorbent material transport effects, modeling and process development. Dry Scrubbing Technologies for Flue Gas Desulfurization will appeal to both chemical and environmental engineers who examine different ways to use coal in a more environmentally benign manner. It will make an essential reference for air pollution control researchers from coal, lime, cement and utility industries for government policy makers and environmental regulatory agencies and for those who teach graduate courses in environmental issues, pollution control technologies and environmental policy.

**BUILDING MATERIALS MADE FROM FLUE GAS DESULFURIZATION BY-PRODUCTS.** Michael W. Grutzeck, Maria DiCola, Paul Brenner, 2006. Flue gas desulfurization FGD materials are produced in abundant quantities by coal burning utilities. Due to environmental restraints, flue gases must be cleaned prior to release to the atmosphere. There are two general methods to scrub flue gas: wet and dry. The choice of scrubbing material is often defined by the type of coal being burned, i.e., its composition. Scrubbing is traditionally carried out using a slurry of calcium-containing material: slaked lime or calcium carbonate that is made to contact exiting flue gas as either a spray injected into the gas or in a bubble tower. The calcium combined with the  $\text{SO}_2$  in the gas to form insoluble precipitates. Some plants have been using dry injection of these same materials or their own Class C fly ash to scrub. In either case, the end product contains primarily hennrichite,  $\text{CaSO}_3 \cdot \frac{1}{2} \text{H}_2\text{O}$ , with smaller amounts of gypsum,  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ . These materials have little commercial use. Experiments were carried out that were meant to explore the feasibility of using blends of hennrichite and fly ash mixed with concentrated sodium hydroxide to make masonry products. The results suggest that some of these mixtures could be used in place of conventional Portland cement-based products such as retaining wall bricks and pavers.

**New Developments in Flue Gas Desulfurization Technology.** M. J. Satriana, 1981. *Flue Gas Desulfurization and Sulfuric Acid Production Via Magnesia Scrubbing*, 1975. **Flue Gas Desulfurization.** John L. Hudson, Gary T. Rochelle, 1982-01-01. **Flue Gas Desulfurization.** Jean Tilly, 1983. **Proceedings, Symposium on Flue Gas Desulfurization, Houston, October 1980**, 1981.

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