

Element	Negative effect on steel properties
C	adversely affects ductility and weldability
Mn	adversely affects ductility and weldability
S	adversely affects impact strength, transverse ductility, weldability, surface quality, and hot shortness
P	adversely affects plasticity, ductility, and impact strength
Cu	adversely affects hot workability at about 0.2%
Sn	adversely affects hot workability at roughly 0.04%
	adversely affects cold workability and temper brittleness at 0.2%
Ni	increases hardness and objectional for sheet product
Cr	increases hardness and objectional for sheet product
	adversely affects cold workability
Zn	forms white smoke during iron casting
	generates large amount of non-recyclable dust
Pb	adversely affects hot workability at concentration of 0.001%
As	adversely affects hot workability at 0.03%
	adversely affects cold workability and temper brittleness at 0.02%
Bi	adversely affects hot workability at 0.005%

Effect Of Residual Elements On The Prope

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