

# FUNDAMENTALS OF SHEET SHAPE

A solution to this problem is presented by the six high mill. In this case, a set of intermediate rolls is inserted between the work rolls and the backup rolls. These rolls are placed asymmetrically in the mill so that the edge of the intermediate roll is close to the strip edge. By adjusting the side shift on these rolls, the fulcrum points for roll bending and roll deflection are changed and it is reported that buckles may not only be changed but eliminated. The adjusting the intermediate rolls on a six high mill is an adjustment of mechanical crown.

A simple roll coolant system is then used to satisfy the lubrication and cooling requirements. Recently, the concept has been further developed with intermediate rolls taking on "coke" bottle shapes. Originally, these mills were designed to be without shape control, as it was thought that the mechanical crown adjustments would suffice, however, modern quality and productivity requirements have meant that successfully operated mills do possess sophisticated shape control systems.

# Elseviers Dictionary Of Rolling Mill Terminolo

**Michal Rosen-Zvi**



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*English/American, French, Spanish and German. Compiled and Arranged on an English Alphabetical Base by Georg F.*

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White,2013-10-22 How to Find Out in Iron and Steel focuses on guides in conducting research on the manufacture and applications of iron and steel The book first emphasizes the role of information services and libraries literature guides bibliographies and periodicals in finding information on iron and steel Topics include guides to sources of information select lists of books and sources of information on books and lists of periodicals The manuscript then takes a look at the functions of periodical indexing and abstracting services in accessing information including services dealing with science and technology services solely focusing on iron and steel and services dealing with the manufacture of iron and steel The text also discusses the contributions of handbooks dictionaries monographs treatises textbooks and standard works in conducting research on the two elements English dictionaries that focus on a specific aspect of iron and steel technology mechanical working foundry practice heat treatment and mechanical properties and testing are underscored The book also explains the different standards used in the manufacture and testing of iron and steel The manuscript is a dependable reference for readers

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