Table 1
Equipment Involved in Dust Explosions

Equipment	U.S. (FM,1985-95) + (IRI,1975-2001)		U.K. (1979-1988) (HSE)		Germany (1965-85) (Eckhoff, 1997)	
	# Incidents	%	# Incidents	%	# Incidents	%
Dust Collectors	156	42	55	18	73	17
Grinders/Pulverizers	35	9	51	17	56	13
Silos/Bunkers	27	7	19	6	86	20
Conveying System*	32	9	33	11	43	10
Dryer/Oven	22	6	43	14	34	8
Mixers/Blenders	> 12	> 3	7	2	20	5
Other or Unknown	84	23	95	31	114	27
Total	372	100	303	100	426	100

^{*} Conveying systems include conveyors, ducts, and elevators.

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AW Chickering

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