

peratures at which the composites may be used will be further raised by the use of glasses or metals as matrix materials [24,25]. Carbon fiber reinforced carbons are stable up to 3000 °C in inert or reducing atmospheres.

[24] D. H. Brown, R. A. J. Soubell, K. A. D. Lombe, and N. J. Savillagier, DOS 1925009 (1968), U.K.A.E.A.

[25] A. A. Baker and R. J. Beebe, Brit. Pat. 1177301 (1968) Rolls Royce.

However, their production is still in the experimental stage.

The further development of these new fiber-reinforced high-temperature materials will open up wide fields of application for carbon fibers.

Received: March 11, 1979

[A 754 DE]

German version: Angew. Chem. 92, 408 (1979)

Translated by Express Translation in Service, London

Electroplating of Plastics in Theory and Practice

By Kurt Heymann, Wolfgang Riedel, and Günter Woldt (*)

Electroplated plastics combine many advantages of plastics and of metals; they have the low weight and ease of shaping of plastics, together with the luster, hardness, and electrical conductivity of metals. An important part of any process for the electroplating of plastics is a pretreatment to ensure good adhesion of the metal film. Each activation in the straight-through method requires only six steps for pretreatment.

1. Introduction

The rapid growth of the consumption of plastics in the last 20 years is primarily due to the ease with which they can be shaped to obtain useful objects. This was greatly appreciated by industrial users, who required versatility of types and shapes with no great increase in production costs, such as arises e.g. in the processing of metals.

For this reason the users accepted disadvantages in color matching, the attraction of dust by static electricity, and the relatively soft surface of injection molded thermoplastics.

These "made-to-measure materials" offer considerable scope for the work of the chemist. The polymers can be suited to a wide range of uses by modification of the nature of the monomers, the polymerization conditions, and pigmentation, and because of the possibility of reinforcement with glass fibers. Nevertheless, plastics have to compete with the traditional metal.

It seemed natural, therefore, to seek a good combination of plastic and metal, i.e. a genuine composite of plastic and metal.

An important factor here is undeniably the wish to give a plastic surface a metallic luster for decorative reasons, since large sections of the market like the glitter of metals. It is in fact impossible to tell by appearance whether a chromium-plated object is made of metal or plastic; the difference can be felt only by

touch. Electroplated plastic feels warm and is much lighter. Because of its lightness, it is easier to transport and handle, and this is a further argument in favor of metalized plastics.

Plastics can be shaped more easily, more cheaply, and in greater variety than metals. To obtain shiny surfaces, the mold into which the plastic is injected is polished instead of each individual article. Without knowing the market, one might think that the electroplating of plastics is a passing fashion. However, this practice has many technical advantages, apart from its decorative value.

Many plastics are damaged by ultraviolet radiation. This damage is prevented by a film of metal. The flammability of plastics is also reduced by metalization.

Use is often made in the electrical industry of chassis having complicated shapes. To produce a metal chassis of this kind, several individual parts have to be fitted together and welded. It has been found in

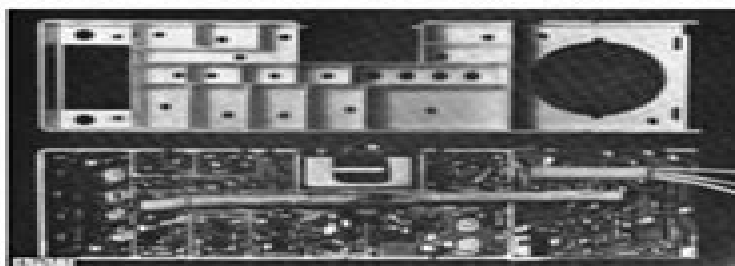


Fig. 1. Chassis of ABS plastic (Bosch Elektroerik GmbH, Berlin).

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Electroplating Of Plastics Handbook Of Theory And Practice

**Ernest Paul DeGarmo,J. T.
Black,Ronald A. Kohser**



Electroplating Of Plastics Handbook Of Theory And Practice:

Electroplating of Plastics Josef Christoph, 1977 *Plastics Products Design Handbook* Miller, 2020-11-25 This book provides information on complexities peculiarities and limitations of various molding processes and the comparative advantages and disadvantages of the possible plastic products manufacturing techniques to permit an ideal match of good design and processing *Engineered Materials Handbook, Desk Edition* ASM International. Handbook Committee, 1995-11-01 A comprehensive reference on the properties selection processing and applications of the most widely used nonmetallic engineering materials Section 1 General Information and Data contains information applicable both to polymers and to ceramics and glasses It includes an illustrated glossary a collection of engineering tables and data and a guide to materials selection Sections 2 through 7 focus on polymeric materials plastics elastomers polymer matrix composites adhesives and sealants with the information largely updated and expanded from the first three volumes of the *Engineered Materials Handbook* Ceramics and glasses are covered in Sections 8 through 12 also with updated and expanded information Annotation copyright by Book News Inc Portland OR *Handbook on Electroplating with Manufacture of Electrochemicals (Electroplating of Aluminium, Cadmium, Chromium, Cobalt, Copper, Gold, Iron, Lead, Nickel, Bright Nickel, Silver, Alloy, Platinum, Palladium, Rhodium, Bright Zinc, Tin, Plastics, Barrel, Electroless Plating, Metal Treatment with Formulation, Machinery, Equipment Details and Factory Layout)* Dr. H. Panda, 2024-01-01 Electroplating and Electrochemicals industries shimmering with growth and profitability potential are truly riveting Electroplating an intricate process involves the electrodeposition of a svelte metallic stratum onto diverse substrates utilizing electric currents This technique entails submerging the intended object the substrate into an electrolytic bath brimming with metal ions and through the application of an electric current achieves a homogeneous metallic veneer Conversely Electrochemicals are birthed from electrochemical reactions These intricate reactions are characterized by the transference of electrons among distinct compounds within an electrolytic milieu Through the deliberate orchestration of electron flow a plethora of chemical reactions are catalyzed culminating in the synthesis of targeted chemicals This methodology finds its application across a spectrum of industries encompassing pharmaceuticals agriculture and energy storage sectors The global electroplating market is expected to grow at a CAGR of 5.5% The growth in the market can be attributed to the increasing demand for electroplated products from various end use industries such as automotive electrical electronics aerospace defense Jewellery and machinery parts components In addition the growing awareness about corrosion protection and decorative finishes is also propelling the growth of this market This book contains in depth information about Electrochemical Processing Metal Surface Treatment Electroless Plating Electroplating Electroplating of Aluminium Cadmium Chromium Cobalt Copper Gold Iron Lead Nickel Bright Nickel Silver Alloy Platinum Palladium Rhodium Bright Zinc Tin Plastics Barrel Zinc Electroplating Brightener Metal Treatments Electrodeposition of Precious Metals Electropolishing of Stainless Steel Case Hardening

Electroless Coating of Gold Silver Buffing and Industrial Metal Polishing Compounds Aluminium Gold and Its Compounds Complex Salts of Copper Silver and Gold Hydrides of Silicon Chemical and Electrochemical Conversion Treatments Electrostatic Sealing This book is an invaluable resource that comprehensively addresses all the essential topics in Electroplating and Electrochemicals It is poised to become a standard reference for professionals and entrepreneurs interested in this field offering a comprehensive understanding of Electroplating Additionally it will prove highly beneficial to consultants new entrepreneurs technocrats research scholars libraries and existing businesses The book offers a detailed roadmap that guides readers from the initial concept to the machinery acquisition phase *Modern Electroplating* Mordechai Schlesinger, Milan Paunovic, 2014-12-22 The definitive resource for electroplating now completely up to date With advances in information age technologies the field of electroplating has seen dramatic growth in the decade since the previous edition of *Modern Electroplating* was published This expanded new edition addresses these developments providing a comprehensive one stop reference to the latest methods and applications of electroplating of metals alloys semiconductors and conductive polymers With special emphasis on electroplating and electrochemical plating in nanotechnologies data storage and medical applications the Fifth Edition boasts vast amounts of new and revised material unmatched in breadth and depth by any other book on the subject It includes Easily accessible self contained contributions by over thirty experts Five completely new chapters and hundreds of additional pages A cutting edge look at applications in nanoelectronics Coverage of the formation of nanoclusters and quantum dots using scanning tunneling microscopy STM An important discussion of the physical properties of metal thin films Chapters devoted to methods tools control and environmental issues And much more A must have for anyone in electroplating including technicians platers plating researchers and metal finishers *Modern Electroplating Fifth Edition* is also an excellent reference for electrical engineers and researchers in the automotive data storage and medical industries **DeGarmo's Materials and Processes in Manufacturing** Ernest Paul DeGarmo, J. T. Black, Ronald A. Kohser, 2011-08-30 Now in its eleventh edition DeGarmo's *Materials and Processes in Manufacturing* has been a market leading text on manufacturing and manufacturing processes courses for more than fifty years Authors J T Black and Ron Kohser have continued this book's long and distinguished tradition of exceedingly clear presentation and highly practical approach to materials and processes presenting mathematical models and analytical equations only when they enhance the basic understanding of the material Completely revised and updated to reflect all current practices standards and materials the eleventh edition has new coverage of additive manufacturing lean engineering and processes related to ceramics polymers and plastics **Metallizing of Plastics** Richard Suchentrunk, 1993 **Metal Finishing Abstracts**, 1985 *The Phosphating of Metals* Werner Rausch, 1990 *The Surface Treatment and Finishing of Aluminium and Its Alloys* Simon Wernick, Robert Pinner, P. G. Sheasby, 1987 **Library of Congress Catalogs** Library of Congress, 1980 **Surface Finishing Systems** George J. Rudzki, 1983 **Zinc Plating** Herb Geduld, 1988 Protective

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depended primarily on transistor properties previous efforts to enhance circuit and system speed were focused on transistors
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web despite the strengths of the woodworking industries the construction sector in europe generates approximately 70.5 million tons of wood waste annually¹ and only around one third is currently reused or recycled construction waste and other wood sidestreams can be redirected towards innovative and smart applications to fully

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web mar 1 2023 in this study the bcg matrix and its four phases fig 2 are used to illustrate wood use for construction and national wood construction sectors as follows i introduction phase question mark the market share of wood for construction is low while the market growth is positive

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web the wood industry or timber industry sometimes lumber industry when referring mainly to sawed boards is the industry

concerned with forestry logging timber trade and the production of primary forest products and wood products e g furniture and secondary products like wood pulp for the pulp and paper industry

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web the woodworking sector consists of sawmilling 15 wood construction products 37 and furniture manufacture 48 some 102 9 million m³ of sawn wood were produced in the eu in 2015 close to two thirds of which came from the five largest producing eu member states germany 20 9 sweden 17 7 finland 10 3

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