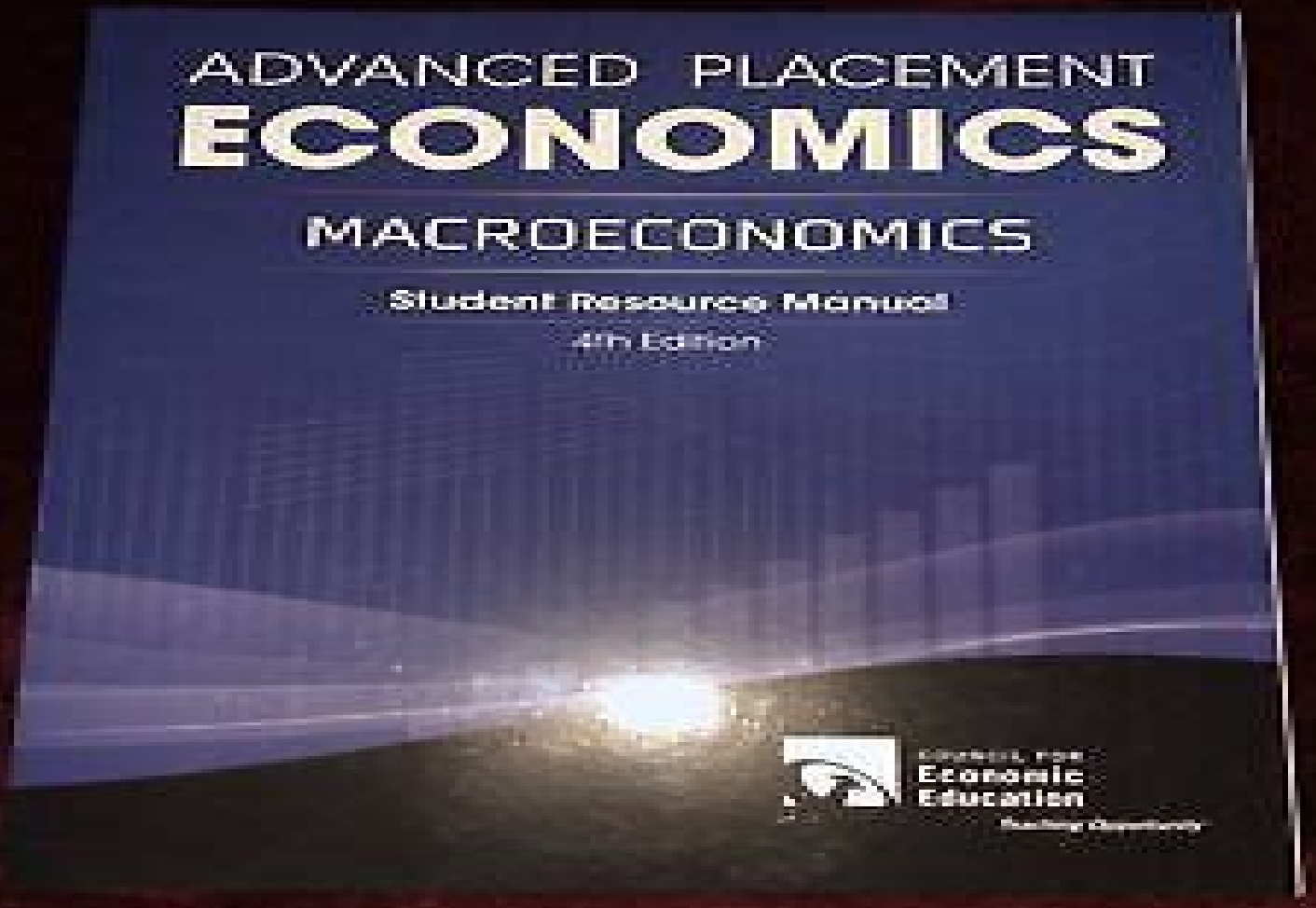
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web higher volumes pressing sheet metal is often more cost efficient due to the speed and ability to automate the majority of the process the definitions of bending and pressing can be seen in chapter 3 2 the method of pressing sheet metal also enables more complex geometries and thus makes it possible to eliminate welding of the components

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web jan 26 2022 if the shop is using a v die to make the flange there is a minimum and maximum length that any flange can be in general the flange needs to be at least 3 though we suggest 4 times longer than the thickness of the material for sheet metal that s 0 120 thick that means a minimum flange length of 0 480 long

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web nov 9 2012 more than one sheet metal bending formula press brake technicians can use various formulas to calculate bend functions for instance in this article we have used the following for outside setback ossb tangent degree of bend angle 2 material thickness inside radius