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web locate top dead center tdc for cylinder number 1 by barring the engine slowly while pushing in on the top dead center pin note be sure to disengage the pin after locating top dead center the special washer on the bosch ve injection pump must be removed so the lock screw can be tightened against the drive shaft

timing check bosch ve pump diesel engines troubleshooting - Aug 03 2022

web mar 25 2021   adjust the indicator face to read zero rotate the crankshaft back to tdc and count the number of revolutions of the indicator needle the reading shown when the engine timing pin engages is the amount of plunger lift the pump has at that point 13 mm